

Date: Wednesday, 13/08/2008 10:55:17 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : LONG SUPPORT PLATE
<b>Job Number</b> : 41209	
<b>Estimate Number</b> : 13403	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001169
<b>This Issue</b> : 13/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 PAGE27
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 40029	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 15/09/2008
<b>Checked &amp; Approved By</b> : <u>JLD 08.8.13</u>	<b>Qty:</b> <u>10</u> <b>Um:</b> Each
<b>Comment</b> : Est Rev:A 08-06-23 new issue DD verified by:ec	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6S090	6061-T6 .090 Sheet
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**Comment:** Qty.: 0.6271 sf(s)/Unit Total: 3.7624 sf(s)

6061-T6 .090 Sheet

batch: 1918413 9-1-26

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B113 9-1-26

2-Deburr if necessary

13 9-1-26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE13 9-1-26

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK5 09/01/27 (N)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST44088 09/01/27 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 13/08/2008 10:55:17 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG SUPPORT PLATE

Job Number: 41209

Part Number: PB6743001169

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/28 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mk  
09-01-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

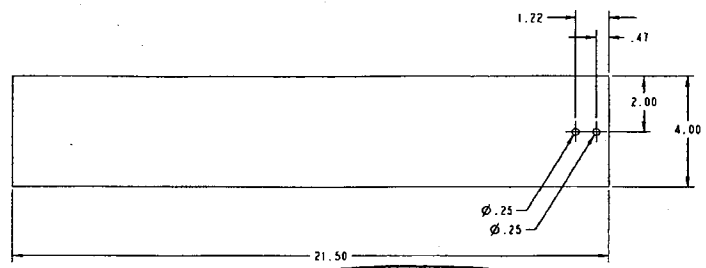
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

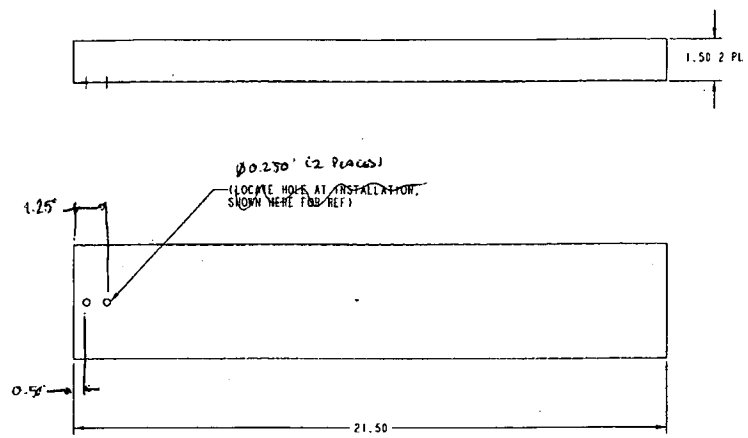
**NOTE:** Date & initial all entries



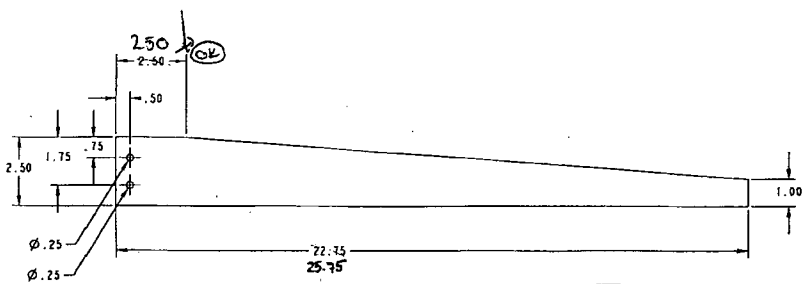
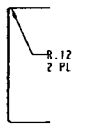
RELEASED  
17 Oct 92



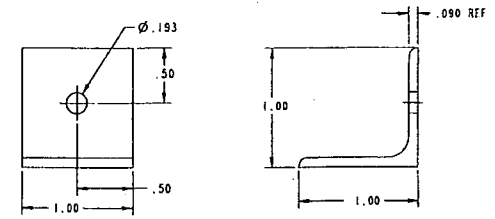
② -169 LONG SUPPORT PLATE  
MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE: 0.500



② -173 COVER PLATE  
MATL: .032 THK, 2024-T3, 00-A-250/4  
SCALE: 0.500



④ -167 LONG SIDE PLATE  
MATL: .125 THK, 6061-T6, 00-A-250/11  
SCALE: 0.500



②④ -171 MOUNTING PLATE  
MATL: AND10133-1002, 6061-T6, 00-A-200/8F  
ALT MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE: 2.000

PREMIER AVIATION, INC.  
8001 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE: 11x17 DATE: 10/92 DWG: 82  
D: OSUV8 B67-43001  
MADE: [ ] BY: [ ] CHECK: [ ]

ORIGINAL

NO. 47001  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY